

INSTRUCTIONS FOR HC81118

HARDWARE LIST

(1) HC818250 KIT CONTAINING

- (2) - ALUM STAKE POCKET BRACKETS
- (2) - 3/8" CLIP NUTS
- (2) - 5/8" X 1" BOLTS
- (2) - 5/8" FLAT WASHERS
- (2) - 5/8" LOCK WASHERS
- (2) - 3/8" X 4" BOLTS FULLY THREADED
- (2) - 3/8" FLAT WASHERS
- (2) - 3/8" LOCK WASHERS

(1) HKF32009 KIT CONTAINING

- (2) - STEEL J-CLAMPS
- (2) - 3/16" ALUM SPACERS
- (2) - 5/16" FLAT WASHERS TIED
- (4) - 3/8" X 2 1/2" CARRAGE BOLTS
- (4) - 3/8" FLAT WASHERS
- (6) - 3/8" LOCK WASHERS
- (4) - 3/8" NUTS
- (2) - 3/8" X 2" BOLTS



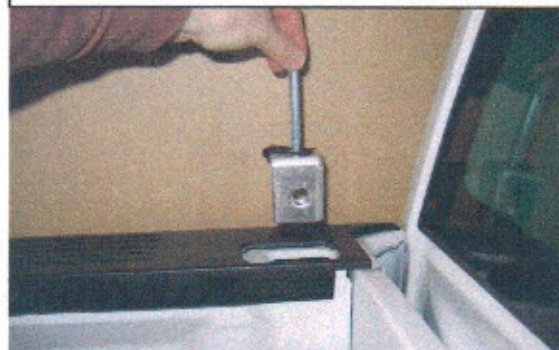
ATTACH CLIP NUTS TO ALUMINUM STAKE POCKET BRACKETS



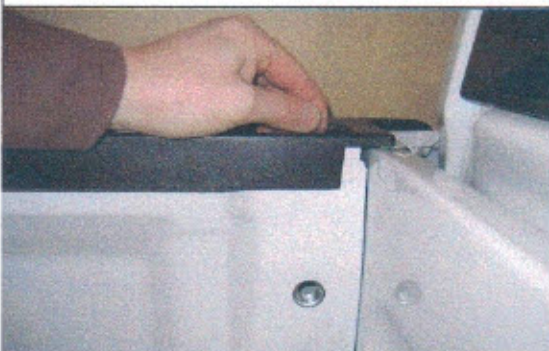
WITH THE CARRAGE BOLTS, NUTS, LOCKWASHERS & FLATWASHERS, ATTACH FOOT TO RACK AS SHOWN
HAND TIGHT ONLY



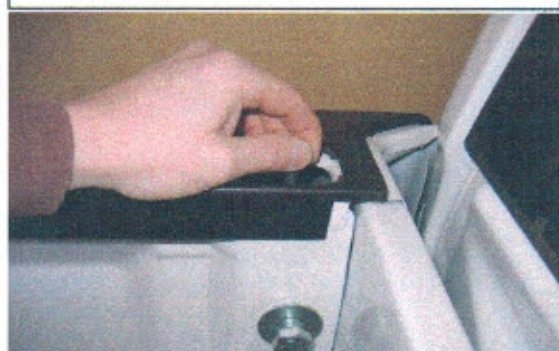
CHECK THE FRONT STAKE POCKET ACCESS, IF COVERED, REMOVE ACCESS PANNEL



HAND THREAD 3/8" X 4" BOLT INTO STAKE POCKET BRACKET & LOWER INTO STAKE HOLE AS SHOWN.



LOWER BRACKET UNTILL THE NUT IN THE BRACKET LINES UP WITH THE EXISTING HOLE ON THE INSIDE OF THE TRUCK.



USING 5/8" X 1" BOLT, NUT, LOCKWASHER & FLATWASHER, HAND TIGHTEN BOLT THROUGH THE EXISTING HOLE INTO THE BRACKET.

INSTRUCTIONS FOR HC81118



**SNUG UP BOLT
** DO NOT FULLY TIGHTEN ****



**FOAM TAPE MAY BE APPLIED TO BOTTOM
OF FOOT FOR SCRATCH PROTECTION
(FOAM TAPE NOT SUPPLIED)
USE SPACER UNDER FOOT IF NEEDED**



**USE 3/8" X 2" BOLT, LOCK WASHER & 5/16"
FLATWASHER THROUGH THE REAR
SLOTTED HOLE WITH THE J-CLAMP ON THE
BOTTOM SIDE ** HAND TIGHT ****



**USE INDICATED BOLT THROUGH THE
PROPER FRONT HOLE INTO STAKE
POCKET BRACKET. TIGHTEN J-HOOK BOLT
FIRST, THEN FRONT BOLT - FINISH
TIGHTENING 5/8" BOLT THROUGH INSIDE
OF BED TO STAKEPOCKET BRACKET.**



**MAKE SURE BRACKET IS VERTICAL INSIDE
OF STAKE POCKET, BEFORE PLACING
FOOT OVER TOP OF IT**

FRONT MOUNT POSITION IS PRE PUNCHED

99-07 CHEV/GM CLASSIC
FRONT RACK: USE HOLE (3)
3/8"X4" BOLT
REAR RACK:

07-07 CHEV/GM
FRONT RACK: USE HOLE (4)
3/8"X4" BOLT
REAR RACK: USE HOLE (2)
3/8"X4" BOLT

03-08 DODGE & 09 DODGE H/D
FRONT RACK: USE HOLE (2)
3/8"X4" BOLT
REAR RACK: USE HOLE (1)
3/8"X4" BOLT

09-09 DODGE 1500
FRONT RACK: USE HOLE (2)
3/8"X4" BOLT
REAR RACK:

99-09 FORD S/D
FRONT RACK: USE HOLE (4)
3/8"X4" BOLT
REAR RACK:

04-09 F150
**** SPACER IS REQUIRED ON 09 F150 UNDER FOOT ****
FRONT RACK: USE HOLE (1)
3/8"X4" BOLT
REAR RACK: MUST PURCHASE EXTRA
BRACKET # XXXXXX

*** FOR NO DRILL CROSSOVER TOOLBOX
FOOT (HC81122) ***

**USE FRONT MOUNT HOLE AS ABOVE.
THERE WILL BE (2) J-CLAMPS PER SIDE
TO HOLD TOOLBOX & BACK END OF FOOT**